

INSTALLATION INSTRUCTIONS: #3095-SS

1966-'75 Bronco 2.25" Stainless Dual Exhaust Kit for #3106 Shorty Headers



CONTENTS: (see last page for layout)

- 1 Driver side Shorty Header Adapter Pipe (**AD1/AD2**)
- 1 Passenger side Header Adapter Pipe (**AP1/AP2**)
- 1 Driver side intermediate pipe (**BD1/BD2**)
- 1 Passenger side intermediate pipe (**BP1/BP2**)
- 2 Mufflers (**M1/M2**)
- 2 After muffler pipes (**AM1/AM2**)
- 2 Tail pipes (**T1/T2**)
- 6 Stainless Band Clamps (**C**)
- 4 1/4" x 1 1/4" Self Tapping Screws (**HST**)
- 2 Long L-Brackets (**HL**)
- 4 Male Rubber Grommets (**HR**)
- 4 1 1/4 OD USS Fender Washers (**HW**)
- 2 Small L-Brackets (**HS**)
- 2 Exhaust Flanges (2-Bolt) (**HC**)
- 4 7/16-14 Flanged Serrated Nuts (**HN**)

TOOLS NEEDED:

- Safety glasses
- CRC Knock'r Loose
- Tape Measure
- Silver or White Paint Pen
- 3m Painters Tape
- 3/8" Drive Ratchet
- 3/8" 1/2" 9/16" 5/8" 11/16"
- Wrenches and sockets
- Cut Off Wheel
- Rubber Mallet
- Vice soft jaws
- 2 Jack Stands
- Floor Jack
- Silver Marker
- Center punch
- Drill

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OPTIONAL TOOLS:

- Chop Saw
- Angle Finder
- 3/8" Drive Cordless Impact
- Bottle Jack
- 3/8" Drive Cordless Ratchet
- Vertical band saw

BEFORE INSTALLING: This system is intended to be used only with #3106 Shorty Headers. Open all boxes, verify all contents are present before beginning install. In the event that you chose Flowmaster mufflers, you will find that you need to trim an inch off of the long side of your AMP, in order for the back half of the exhaust to locate properly. (We leave the tube long to accommodate all the muffler configurations that we offer.) Install the exhaust clamps loosely at first to allow yourself to manipulate/seat the pipes and mufflers. This will give you the flexibility to position each pipe so they don't make contact with the frame, transfer case, or fuel tank. This is a DIY exhaust kit that was designed for an Early Bronco. It may not fall together and will require effort to install depending on how your Bronco is setup & what condition it is in.

1. Remove your old exhaust. If you purchased our 3106 Shorty Headers, install them first using the instructions provided with them. If you already have them installed, continue with these instructions to finish your exhaust system.

Note: This system will not work with factory manifolds

A. Clean your transfer case, and apply painters tape to the drivers side of the case, as well as your long arm bracket and bolt (if applicable). This is a good time to check the fluid level and top it off or drain & add new.

B. Apply painters tape to both front edges of your fuel tank, as well as the inside rear quarter of your leaf spring (leading up to your shackle) and fuel tank J-Bolt (if applicable).

2. Open up your box marked X3095-SS. Use chart on page 4 to identify all pipes. The driver and passenger pipes are asymmetrical. Identify the correct pipe using the layout image on the back page of this instruction sheet.

A. Utilizing the provided clamp in your H3095-SS hardware kit. Slide **C2** over **AD1** and insert that end of the pipe into the adapter provided with your shorty headers. See page 2 for clamp layout.

B. Slip **C1** over the end of the header adapter and snug down the clamp. You only want to hold the clamp in place, you should be able to slightly move it around to create the most amount of room between your transmission, frame, and crossmember.

C. Repeat steps for passenger side **AP**.

3. Remove another clamp from your hardware kit.

A. Slide **C1** over **AD2**

B. Slide the flared end **BD1** over **AD2**

C. Slide **C2** over **BD1** and hand tighten

