

## INSTALLATION INSTRUCTIONS: Gas Can Carrier / Rito's Rack



### PART# 4981C / 4989

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#### CONTENTS:

- 1 Carrier Assembly or Cooler Rack
- 1 5/8" x 8" NC GR 5 Bolt
- 2 5/8" Flat Washers
- 1 5/8" Nyloc Nut
- 1 5/16" X 3/4" Carriage Bolt
- 1 Bumper Bushing
- 2 Plug Buttons - Not included with 4989
- 1 4" pc. Welting

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**Notes: A James Duff Carrier Bumper Part #4980, #4936, #4937, #4939 or #7920 is required for installation.**

**We recommend painting or powder coating your unit to protect against rust. This should be done after verifying proper fit.**

**Please read through all instructions completely before beginning.**

1. Use the 5/16" X 3/4" Carriage Bolt to attach the bumper bushing to the bumper striker plate between the bumper tubes on the driver side, where the nut is welded to the back of the striker plate. It works best to place the bolt through the bushing to get it started into the threads. Apply pressure with your thumb to the bolt and turn the bushing and bolt as one unit. Check periodically for tightness.
2. Position the Gas Can Carrier or Tailgater into the pivot mounts on the bumper so that the hole in the Bushing Sleeve aligns with the top and bottom holes. Insert the 5/8" x 8" Bolt with a washer all the way down through the holes and secure the bottom with the 5/8" washer and Nyloc nut provided.
3. Swing the Gas Can Carrier or Tailgater closed and secure with the cam latch.
6. ***This step is not required for the Tailgater.*** If installing the optional #4982 Cooler Rack proceed to those instructions now. If not, press a Plug Button into each of the open ends of the Can Carrier Tubes. A bead of silicon around the underside of the Plug Buttons will help keep moisture out of the tubes.
7. After painting or finishing the bumper, press the 4" piece of Welting onto the back of the cam lock latch handle. This will protect the bumper from being scratched by the handle.

#### LIMITED WARRANTY

James Duff Inc. warrants our products to the original purchaser to be free from defects in materials and workmanship. Warranty periods begin at the date of purchase and varies by product. Shocks have a limited lifetime warranty. Headers, Radiators, Suspension Products, Power Brake Boosters and Master Cylinders have a one year warranty. Adapters and soft goods such as upholstery, vinyl and rubber products have a 90 day warranty. All warranties are to the original purchaser with proof of purchase only. Such obligations under this warranty shall be limited to the repair or replacement, at JDI's discretion, of any assembly or part which upon examination by JDI proves to be defective. Any costs of removal, installation, re-installation or freight charges are expressly excluded from this warranty. This warranty covers only manufacturers defects, and does not cover product finish or damage resulting from abuse, misuse, negligence, racing, alteration, accident or damage in transit.

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